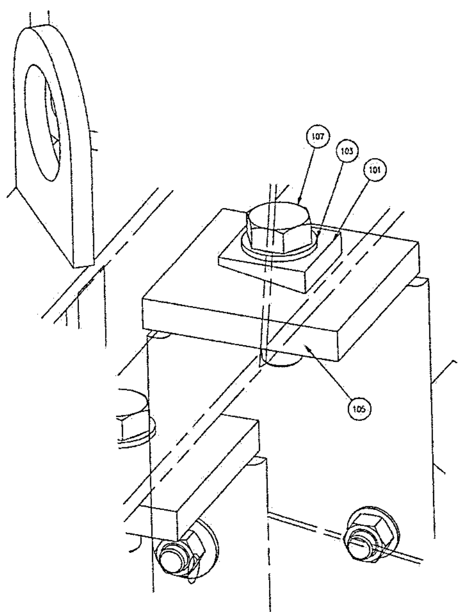
PARTS LIST							
PART CODE	MATERIAL	COMPONENT	GROUP	DESCRIPTION	PART NUMBER	ITEM	G16
PP-150	CS	N/A	N/A	BEVWSHR, 3/4 in, CS, HGALV	W-231N-AC-0075NN-84453-BA-1	101	4
PP-150	CS	N/A	N/A	PLAINWSHR, 1/2 in, N, CS, HGALV	W-221N-AC-N050NN-84453-BA-1	102	56
PP-150	CS	N/A	N/A	PLAINWSHR, 3/4 in, N, CS, HGALV	W-221N-AC-N075NN-84453-BA-1	103	8
PP-150	CS GRDH	N/A	N/A	H NUT, 1/2 - 13, CS GRDH, HGALV	N-220N-03-C-AMNN-56306B-BA-1	104	28
PP-150	CS GRDH	N/A	N/A	H NUT, 3/4 - 10, CS GRDH, HGALV	N-220N-03-C-ARNN-56306B-BA-1	105	4
PP-150	CS120	N/A	N/A	HCS, 1/2-13 X 1 1/2 in, CS120, HGALV	S-210N-A38-C-AM-21-325AN-BA-1	106	28
PP-150	CS120	N/A	N/A	HCS, 3/4-10 X 2 1/2 in, CS120, HGALV	S-210N-A38-C-AR-27-325AN-BA-1	107	4
PP-300	N/A	STR	SPT	VERT SPT EXTN HT 56" HGALV	1_416_954_P29	108	2 △4
PP-300	N/A	STR	SPT	VERT SPT EXTN HT 56" NEMA 2 THRU HGALV	1_416_954_P28	109	2 △4
PP-300	N/A	STR	SPT	VERTDIAG BRC HSP L = 124.1" HGALV	1_417_036_P10	110	4
PP-300	N/A	STR	SPT	VERTDIAG BRC HSP L = 73.5" HGALV	1_417_036_P5	111	8

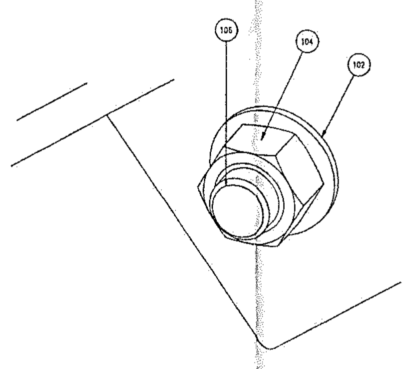
PART/GROUP VARIATIONS	
VARIATION	DESCRIPTION
△4 G16	EXTN HT 56" NEMA 2 THRU HGALV

ASSEMBLY INSTRUCTIONS:

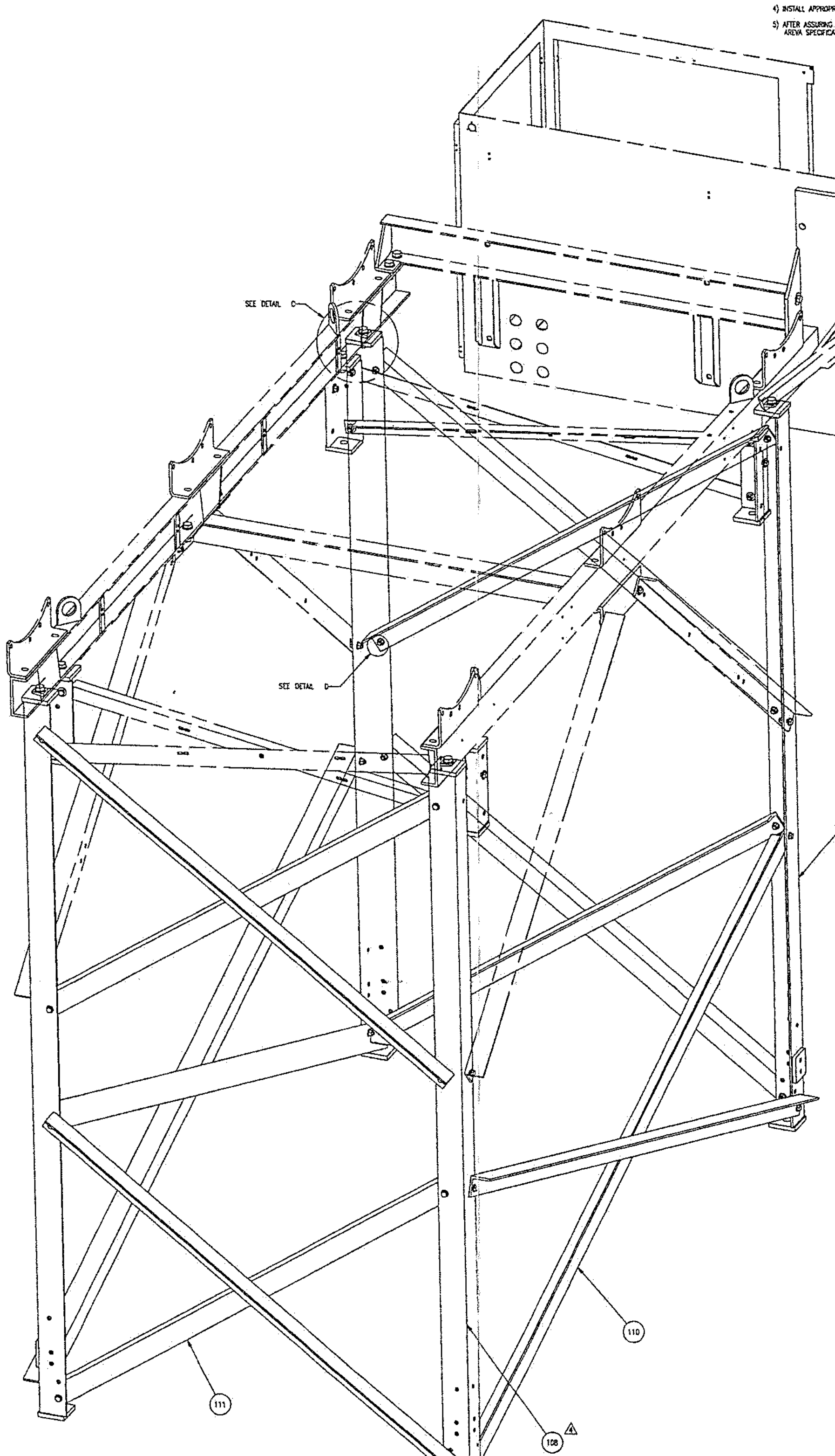
1) REMOVE HARDWARE AND ROTATE BRACES AS DEPICTED BELOW. USE THE SAME HARDWARE TO REASSEMBLE BRACING.
2) ASSEMBLE VERTICAL SUPPORTS AT DEPICTED LOCATIONS.
3) APPLY LOCTITE 262 TO ALL THREADED FASTENERS PRIOR TO INSTALLATION.
4) INSTALL APPROPRIATE FASTENERS AS DEPECTED ON DRAWING.
5) AFTER ASSURING PROPER ALIGNMENT, TORQUE FASTENERS ACCORDING TO AREVA SPECIFICATION TS-00007.



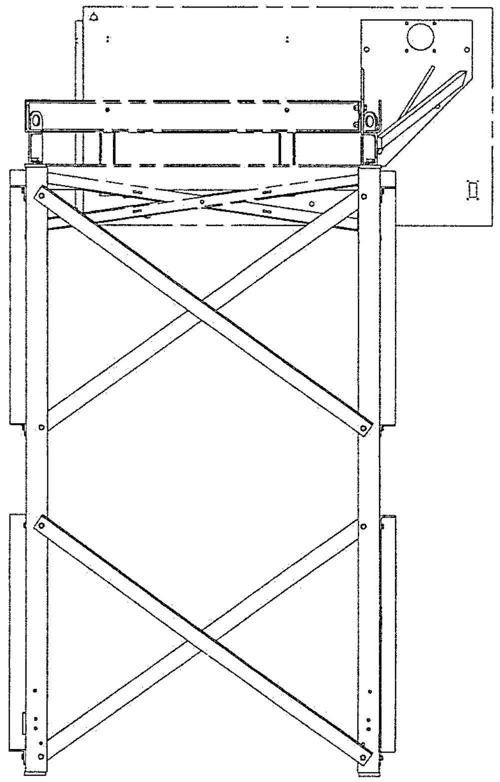
DETAIL C

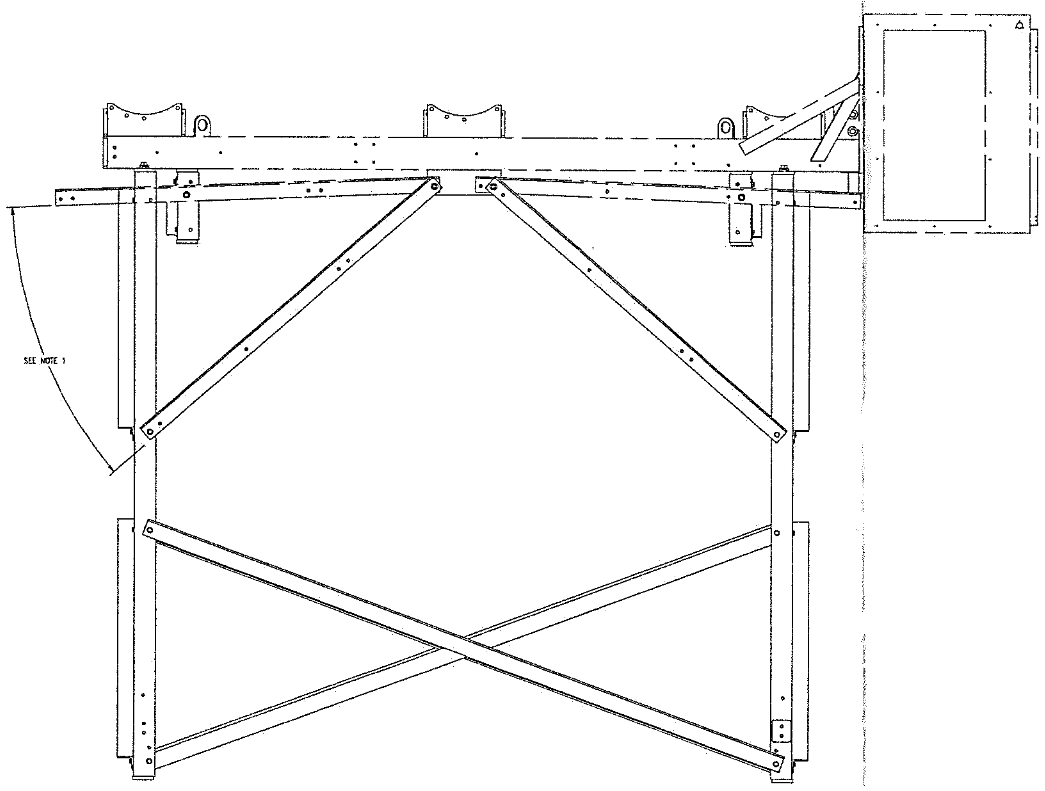


DETAIL D



△1_417_158_G16





NOTES:	*	UNLESS SPECIFIED OTHERWISE	SIGNATURES	DATE	AREVA T&D Inc. One Power Lane Charleroi, PA 15022
MATERIAL:	* *		DRAFTED BY E. Creston	10-29-2004	TITLE HGF 1014 F1 STR SPT ASSY
COATING:	*		ENGINEERED BY E. Creston	10-29-2004	
TEST:	*		DRAFTING APPROVAL E. Creston	10-29-2004	SIZE D; DWG NUMBER HG14D 1_417_158; REV 4
ASSEMBLY INSTRUCTIONS:	SEE ASSEMBLY INSTRUCTIONS	THIRD ANGLE PROJECTION	ENGINEERING APPROVAL N. Davies	10-29-2004	SCALE NTS; SHEET 2 OF 2
RUBBER STAMP OR TAG PART WITH PART NUMBER AND REVISION LEVEL	REV. -		THIS DRAWING MAY BE USED IN WHOLE OR IN PART, PROVIDED THAT THE AREVA NAME IS VISIBLE IN ANY REPRODUCTION.		

ALL DIMENSIONS SHOWN ARE FINISHED SIZES AFTER COATING. EQUIVALENT MATERIAL SHAPE MAY BE SUBSTITUTED OR SPECIFIED UPON CONFIRMATION BY AREVA ENGINEERING DEPARTMENT. RECYCLED MATERIAL IS RECOMMENDED.